

2248

HSS ISO 529

M
DIN 13

Form.
B
"Gun"



Tol.
6H

3XD

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 5-20						○ 5-15	○ 5-15		○ 10-15	● 5-15		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	I mm	mm	d mm
M3,0	0,50	48	11	2,50	3,2
M4,0	0,70	53	13	3,15	4,0
M5,0	0,80	58	16	4,00	5,0
M6,0	1,00	66	19	5,00	6,3
M8,0	1,25	72	22	6,30	8,0
M10,0	1,50	80	24	8,00	10,0
M12,0	1,75	89	29	7,10	10,2
M14,0	2,00	95	30	9,00	11,2

Ø	P	L mm	I mm	mm	d mm
M16,0	2,00	102	32	10,00	12,5
M18,0	2,50	110	37	11,20	14,0
M20,0	2,50	112	37	11,20	14,0
M22,0	2,50	118	38	12,50	16,0
M24,0	3,00	130	45	14,00	18,0
M27,0	3,00	135	45	16,00	20,0
M30,0	3,50	138	48	16,00	20,0